

FLEX 3022

PRESSURE SENSITIVE ADHESIVE

SOLVENT FREE • RESISTS PLASTICIZER • LOW ODOR

FLEX 3022 is a solvent-free adhesive with aggressive tack designed for the installation of FloorFX luxury vinyl tile (LVT) products. FLEX 3022 is non-staining and contains an antimicrobial system protection for enhanced resistance to mold and mildew. FLEX 3022 provides a tenacious, permanent bond.

USE WITH THESE FLOORFX PRODUCTS:

QuietX Acoustical Luxury Vinyl
Perform Luxury Vinyl
UltraCore GX
UltraCore RLX
Repose

SUBSTRATE CONDITIONS:

Use on concrete substrates with up to 90% RH for resilient flooring installed on or above grade (per current ASTM F2170), and pH of 8.0–10.0.

LIMITATIONS:

Do not allow product to freeze. Do not use on substrates that have been chemically cleaned or over treated plywood. Do not use to install vinyl-backed flooring over asphalt-based (cutback) adhesive residues.

TROWEL AND COVERAGE:

Use a 1/16"x1/32"x1/32" U-notch trowel.
Coverage is 220-260 square feet per gallon.

1/16" x 1/32" x 1/32"

BEFORE YOU BEGIN:

Important: Proper substrate preparations are essential. Moisture testing must be performed and documented before installation begins. Read Technical Bulletin titled Substrate Preparation for Adhesives for complete instructions before beginning installation. This document may be obtained by calling 503-222-0745.

INSTALLATIONS:

Follow the flooring manufacturer's installation instructions and guidelines regarding adhesive application rate and method. Roll the installation in both directions with a 75-100 lbs. 3-section roller immediately after flooring is placed, ensuring complete contact with adhesive.

Trowel and Coverage:

Use a 1/16"x1/32"x1/32" U-notch trowel.

Coverage is 220-260 square feet per gallon.

Replace the trowel blade when worn to ensure proper spread rate.

Installing over non-porous substrates:

Install vinyl tiles and plank flooring into adhesive as it becomes dry to the touch with little or no transfer to finger when touched. This will normally require 30–60 minutes of drying time at suggested installation temperature and humidity. Do not install flooring into wet adhesive on non-porous substrates.

Installing over porous substrates:

When installing vinyl plank and tile over a porous substrate, the adhesive should be allowed to dry to the touch sufficient to prevent slippage. Loss of adhesion can result if the flooring is not installed within the working time of the adhesive.

TRAFFIC:

Follow the flooring manufacturer's installation guidelines; otherwise restrict foot traffic for 24 hours after installation. No heavy traffic, rolling loads or furniture placement for 72 hours after installation. Additional time may be necessary if the installation is over a nonporous substrate. Allow at least five days following the installation before conducting wet cleaning procedures or initial maintenance.

CLEAN UP:

Use a clean wet cloth to clean up adhesive while still wet. Dried adhesive may require the use of an appropriate solvent.

LEED v4 PROGRAM CREDITS (where applicable):

- IEQ Credit 2.1, 2.2: Low Emitting Materials (Adhesives that comply with the requirements of the South Coast Air Quality Management District (SCAQMD) Rule #1168)
- Zero (calculated) VOC content (<= 0.5 mg/m3)
- California Section 01350 compliant

PRECAUTIONARY STATEMENTS:

FOR PROFESSIONAL USE ONLY – KEEP OUT OF REACH OF CHILDREN

In case of eye contact, flush with water for 10-15 minutes. If irritation persists contact a physician. If prolonged skin contact causes irritation, wash with soap and water. If swallowed, consult a physician. Avoid release to the environment. Safety glasses and gloves are recommended if contact is expected.

Dispose of in accordance with local, regional, national, international regulations as specified. Read SDS for detailed product information.

SDS may be obtained by calling 503-222-0745.

SUPPLEMENTAL INFORMATION:

Shelf Life: 2 years from date of manufacture in unopened, properly stored container.

Avoid excessive heat or cold. Protect from freezing. Store indoors at a temperature of 65°-95°F. DOT Hazard Class: Unregulated

MADE IN USA

24-Hour Emergency in the USA: Chemtrec 1-800-424-9300

DISCLAIMER:

Users should determine the suitability of this information or product for their own particular purpose or application. Manufacturer is not responsible for the misuse of this product. This Technical Data sheet and the information conveyed herein supersede all previous versions. May 22, 2017

DISTRIBUTOR IDENTIFICATION:

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